

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date: 10.09.16	Job No.: RD1340	ADR Yes/No: N	ADR Date:	ECN #: 10- 621
Product No.: D139-799		Created By: RF	Approved By: <i>RF</i>	
Product Name: Maintenance Kit		Checked By: <i>RF</i>	General Manager Approval: <i>N/A</i>	

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/JLM		DQA / QA Coord.	N		
Production Document Control	N			QC Coordinator	N		
Purchasing Coord.	N			Customer Technical Support	N		
Production Engineering Coord.	Y	JL/DD		Marketing	N		
				Customer Order Processing	N		

Reason for Change: Release drawing Rev. A

Documents Affected:

MDL-D139-799 Rev. A	MDL-D139-799 Rev. A	D4153- Rev. A	D4166 Rev. A
D4072 Rev. A	D4073 Rev. A	DSC-D4182 Rev. A	D4131 Rev. A
D4074 Rev. A	D4092 Rev. A		
D4093 Rev. A	D4121 Rev. A		
D4130 Rev. A	D4146 Rev. A		

PARTS MUST COMPLY

☒

PREVIOUS PARTS SATISFACTORY

☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RF	MDL-D139-799 Rev. A	<i>RF 10.09.22</i>
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		<i>10.09.24</i>
11	Update Blue/Pink/DSI Folder and Electronic Files	N			
12	Update Controlled PDF Files	<i>Y</i>	<i>KJ</i>		<i>10.09.24</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	<i>Y</i>	<i>KJ</i>		<i>10.09.24</i>
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	<i>N</i>	<i>KJ</i>		
20	Update Document Control Database / Laminated Dwgs	N			
21	Update Grey Project / Electronic Binder PDF Files	N			
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>10.09.24</i>
23					
24					

Description / Action:

Verify that all routings are updated to reflect new revision of drawings.
Make 1 x D139-799-011/-013/-015/-017 for conformity inspection in November.

Done weekly to ship to SFA

ECN Verified & Complete: _____

Date: _____

Status	Item ID	Rev	Name	Start Date	Quantity	PUOM	Stop Date	Rate	Se	Crp	%	Qu	me	N	C	ICX	ISort	Off	n	T	Per	ch	to	Inore	Coe	Last	N
✓	AN6H12	20	Bolt	10/13/10	4.0000	E...			110	0 %	0....						2	0	M							10/1...	
✓	D4092-041	62562	X 30 Maintenance Step Assembly	6/08/10	1.0000	E...			110	0 %	0....						1	0	M							6/08...	
✓	NAS1149D0663J	883	Washer	10/13/10	6.0000	E...			110	0 %	0....						3	0	M							10/1...	

139-799-04

4072

~~4074-1~~

4074-5

4074-7

D4073-3

~~4074-2~~

X → dred

62799

62798 part

D4073-3

4073-3

Status	Item ID	Rev	Name	Start Date	Quantity	PUOM	Stop Date	Rate	Sei	crap	%	Quam	end	N.C	II	IX	ISort	Offn	Ty	Per	ch	to	Inore	Core	Last M
✓	AN6H12		Bolt	10/20/10	4.0000	E...		100	0 %	0....							2	0	M						10/2...
✓	D4092-042		Maintenance Step Assembly	10/20/10	1.0000	E...		100	0 %	0....							1	0	M						10/2...
✓	NAS1149D0663J		Washer	10/20/10	6.0000	E...		100	0 %	0....							3	0	M						10/2...

Status	Item ID	Rev	Name	Start Date	Quantity	PUOM	Stop Date	Rate	Sei	Crp	%	Qu	meid	N	C	I	X	ISort	Offn	T	Per	ch	to	Inore	Core	Last M
✓	D4092-1 62564 AL W 10		Maintenance Step	6/01/10	2.0000	E...					0 %	0...						1	0	M						10/0...
✓	D4093-1 62565 (pant 10/25)		Bracket	6/01/10	1.0000	E...					0 %	0...						2	0	M						10/0...
✓	D4093-3 62567 (pant 10/25)		Bracket	10/04/10	1.0000	E...					0 %	0...						3	0	M						10/0...
✓	D4093-5 10		Bracket	10/04/10	2.0000	E...					0 %	0...						4	0	M						10/0...
✓	MS21042L3		Nut	10/04/10	12.00...	E...					0 %	0...						9	0	M						10/0...
✓	MS24694-S54		Screw	10/04/10	2.0000	E...					0 %	0...						5	0	M						10/0...
✓	MS24694-S55		Screw	10/04/10	8.0000	E...					0 %	0...						6	0	M						10/0...
✓	MS24694-S56		SCREW	10/04/10	2.0000	E...					0 %	0...						7	0	M						10/0...
✓	NAS1149D0332J		Washer	10/04/10	12.00...	E...					0 %	0...						8	0	M						10/0...

012

Status	Item ID	Rev	Name	Start Date	Quantity	PUOM	Stop Date	Sei	Crp	%	Quam	id	N/C	IICX	ISort	Offn	Tj	Per	ch	to	Inore	Core	Last	h
✓	D4092-1		Maintenance Step	6/01/10	2.0000	E...		100	0 %	0....					1	0	M							10/0...
✓	D4093-1		Bracket	6/01/10	1.0000	E...		100	0 %	0....					2	0	M							6/01...
✓	D4093-3		Bracket	10/04/10	1.0000	E...		100	0 %	0....					3	0	M							10/0...
✓	D4093-5		Bracket	10/04/10	2.0000	E...		100	0 %	0....					4	0	M							10/0...
✓	MS21042L3		Nut	10/04/10	12.00...	E...		100	0 %	0....					9	0	M							10/0...
✓	MS24694-S54		Screw	10/04/10	2.0000	E...		100	0 %	0....					5	0	M							10/0...
✓	MS24694-S55		Screw	10/04/10	8.0000	E...		100	0 %	0....					6	0	M							10/0...
✓	MS24694-S56		SCREW	10/04/10	2.0000	E...		100	0 %	0....					7	0	M							10/0...
✓	NAS1149D0332J		Washer	10/04/10	12.00...	E...		100	0 %	0....					8	0	M							10/0...

all
492-041

X: not started

Status	Item ID	Rev	Name	Start Date	Quantity	PUOMitop	Date	Se	crap	5	Quamend	N	C	ICX	ISort	Off	n	T	Per	ch	to	more	Core	Last	N
✓	D2585 32		Mounting Channel	6/08/10	1.0000	E...		110	0	%	0....					1	0	M							6/08...
✓	D2586 70		Door Latch	6/08/10	1.0000	E...		110	0	%	0....					2	0	M							6/08...
✓	D2621 68		Latch Plate, 350 Spacepod	6/08/10	1.0000	E...		110	0	%	0....					3	0	M							6/08...
✓	D3552-13 4		Door Prop	6/08/10	1.0000	E...		110	0	%	0....					4	0	M							6/08...
✓	D3622-1 18		Ball Stud	6/08/10	1.0000	E...		110	0	%	0....					5	0	M							6/08...
✓	D3622-3 42		Ball Stud	10/13/10	1.0000	E...		110	0	%	0....					0	0	M							10/1...
✓	D4072-1 62793 X		Airframe Hinge	6/08/10	2.0000	E...		110	0	%	0....					6	0	M							6/08...
✓	D4072-3 on rock		Airframe Hinge Backing Plate	6/08/10	2.0000	E...		110	0	%	0....					7	0	M							6/08...
✓	D4072-5 on rock		Bushing	10/13/10	4.0000	E...		110	0	%	0....					0	0	M							10/1...
✓	D4073-1 62795/62794 X		Door Hinge	6/08/10	2.0000	E...		110	0	%	0....					8	0	M							6/08...
✓	D4073-3 on rock part w/ 25		Door Hinge Backing Plate	6/08/10	2.0000	E...		110	0	%	0....					9	0	M							6/08...
✓	D4074-1 on rock		Bracket	6/08/10	1.0000	E...		110	0	%	0....					10	0	M							6/08...
✓	D4074-3 62797 ✓		Channel	6/08/10	1.0000	E...		110	0	%	0....					11	0	M							6/08...
✓	D4074-5 on rock part		Backing Plate	6/08/10	1.0000	E...		110	0	%	0....					12	0	M							6/08...
✓	D4074-7 on rock w/ 62794		Striker Plate	6/08/10	1.0000	E...		110	0	%	0....					13	0	M							6/08...
✓	MS21042L3		Nut	6/08/10	20.00...	E...		110	0	%	0....					15	0	M							10/1...
✓	MS21042L5		Nut	6/08/10	1.0000	E...		110	0	%	0....					16	0	M							6/08...
✓	MS27039-1-09		Screw	6/08/10	12.00...	E...		110	0	%	0....					18	0	M							6/08...
✓	MS27039-1-10		Screw	6/08/10	4.0000	E...		110	0	%	0....					19	0	M							6/08...
✓	MS27039-1-14		Screw	10/13/10	2.0000	E...		110	0	%	0....					0	0	M							10/1...
✓	MS27039-1-17		Screw	6/08/10	1.0000	E...		110	0	%	0....					21	0	M							6/08...
✓	NAS1149D0363J		Washer	6/08/10	18.00...	E...		110	0	%	0....					22	0	M							10/1...
✓	NAS1149D0663J		Washer	6/08/10	1.0000	E...		110	0	%	0....					23	0	M							6/08...
✓	NAS1515H5L		WASHER	10/13/10	4.0000	E...		110	0	%	0....					0	0	M							10/1...

139-799-013

Status	Item ID	Rev	Name	Start Date	Quantity	PUOM	Stop Date	Rate	Se	Crp	%	Quamend	N/C	ICX	ISort	Offn	Tj	Per	ch	to	Inore	Coe	Last	n
✓	AN526-1032R9		Screw	10/13/10	4.0000	E...		110	0 %	0....					8	0	M							10/1...
✓	AN832-6J		Union	10/13/10	2.0000	E...		110	0 %	0....					9	0	M							10/1...
✓	AN924-6J		Nut	10/13/10	4.0000	E...		110	0 %	0....					10	0	M							10/1...
✓	D4121-1		Hose Assembly	10/13/10	2.0000	E...		110	0 %	0....					1	0	M							10/1...
✓	D4121-3		Hose Assembly	10/13/10	1.0000	E...		110	0 %	0....					2	0	M							10/1...
✓	D4121-8		Hose Assembly	10/13/10	1.0000	E...		110	0 %	0....					3	0	M							10/1...
✓	D4131-041		Manifold Assembly	10/13/10	1.0000	E...		110	0 %	0....					4	0	M							10/1...
✓	D4131-043		Doubler Assembly	10/13/10	1.0000	E...		110	0 %	0....					5	0	M							10/1...
✓	D4146-1		Fitting	10/13/10	2.0000	E...		110	0 %	0....					6	0	M							10/1...
✓✓	D4182-1		Fitting, Quick Disconnect	10/13/10	2.0000	E...		110	0 %	0....					7	0	M							10/1...
✓	MS21919WDG09		Clamp	6/08/10	10.00...	E...		110	0 %	0....					11	0	M							6/08...

- OUS

Status	Item ID	Rev	Name	Start Date	Quantity	PUOM	Stop Date	Se	Crp	%	Quam	id	NC	ICX	ISort	Offn	Tj	Per	ch	to	Inore	Core	Last
✓	D3580-1		Joggle Bracket	6/08/10	6.0000	E...		110	0 %	0....					1	0	M						6/08...
✓	D3628-1		Cupped Washer	6/08/10	6.0000	E...		110	0 %	0....					2	0	M						6/08...
✓	D4130-5		Fwd Cargo Floor Protector	6/08/10	1.0000	E...		110	0 %	0....					3	0	M						10/1...
✓	D4130-7		Center Cargo Floor Protector	6/08/10	1.0000	E...		110	0 %	0....					4	0	M						10/1...
✓	D4130-9		Aft Cargo Floor Protector	6/08/10	1.0000	E...		110	0 %	0....					5	0	M						10/1...
✓	D4153-1		Joggle Bracket	10/13/10	2.0000	E...		110	0 %	0....					6	0	M						10/1...
✓	D4166-1		Placard, Max Load	10/13/10	2.0000	E...		110	0 %	0....					7	0	M						10/1...

-017

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -015	Qty -017	Part Number	Description
X					D139-799-011	MAINTENANCE STEP KIT
	X				D139-799-012	MAINTENANCE STEP KIT
		X			D139-799-013	CARGO DOOR HINGE KIT
			X		D139-799-015	ENGINE WASH KIT
				X	D139-799-017	FLOOR PROTECTOR KIT
		1			D2585 32	MOUNTING CHANNEL
		1			D2586 70	DOOR LATCH
		1			D2621 68	LATCH PLATE
		1			D3552-13 9	DOOR PROP
				2	D3580-1 18	JOGGLE BRACKET
		1			D3622-1 26	BALL STUD
		1			D3622-3 42	BALL STUD
				2	D3628-1 370	CUPPED WASHER
		2			D4072-1	AIRFRAME HINGE 62793
		2			D4072-3	AIRFRAME HINGE BACKING PLATE 62791
		4			D4072-5	BUSHING 62804
		2			D4073-1	DOOR HINGE 62795
		2			D4073-3	DOOR HINGE BACKING PLATE 62814
		1			D4074-1	BRACKET 62796
		1			D4074-3	CHANNEL 62797
		1			D4074-5	BACKING PLATE 62798
		1			D4074-7	STRIKER PLATE 62799
1					D4092-041	MAINTENANCE STEP ASSEMBLY 62862
	1				D4092-042	MAINTENANCE STEP ASSEMBLY 62803
			2		D4121-1	HOSE ASSEMBLY 62864
			1		D4121-3	HOSE ASSEMBLY 62865
			1		D4121-5	HOSE ASSEMBLY 62866
				1	D4130-5	FWD CARGO FLOOR PROTECTOR 62802
				1	D4130-7	CENTER CARGO FLOOR PROTECTOR 62805
				1	D4130-9	AFT CARGO FLOOR PROTECTOR 62806
			1		D4131-041	MANIFOLD ASSEMBLY 62807
			1		D4131-043	DOUBLER ASSEMBLY 62808
			2		D4146-1	FITTING 62870
				2	D4153-1	JOGGLE BRACKET 62811
				2	D4166-1	PLACARD, MAX LOAD 62847
			2		D4182-1	FITTING, QUICK DISCONNECT 62870
4	4				AN6H12	BOLT
			4		AN526-1032R9	SCREW
			2		AN832-6J	UNION
			4		AN924-6J	NUT
		20			MS21042L3	NUT (OR MS21042-3)
		1			MS21042L5	NUT (OR MS21042-5)
			10		MS21919WDG09	CLAMP
		12			MS27039-1-09	SCREW
		4			MS27039-1-10	SCREW
		2			MS27039-1-14	SCREW
		1			MS27039-1-17	SCREW
		18			NAS1149D0363J	WASHER (or AN960JD10)
6	6	1			NAS1149D0663J	WASHER (or AN960JD616)
		4			NAS1515-5L	WASHER

NAS1515H-5L

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Revision: A
Date: 10.08.18

L Lacelle

From: Robert Fuentes [rfuentes@dartaero.com]

Sent: October 12, 2010 9:49 AM

To: 'L Lacelle'

Cc: 'David Shepherd'

Subject: RE: D139-799-013

NAS1515H-5L same kind of washer was use skidtube. Thanks to let me know I will update on the next revision.

Roberto

From: L Lacelle [mailto:llacelle@dartaero.com]

Sent: Tuesday, October 12, 2010 5:41 AM

To: 'Robert Fuentes'

Cc: 'David Shepherd'

Subject: D139-799-013

Importance: High

On your parts list you show NAS1515-5L, there is a letter or something missing...should it be NAS1515L-5L or NAS1515M-5L ?? Please advise asap.

Thank You,
Linda Lacelle
Production Manager
Dart Aerospace Ltd

10/12/10

DART AEROSPACE USA, INC.

IIN-D139-799

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REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -015	Qty -017	Part Number	Description
X					D139-799-011	MAINTENANCE STEP KIT
	X				D139-799-012	MAINTENANCE STEP KIT
		X			D139-799-013	CARGO DOOR HINGE KIT
			X		D139-799-015	ENGINE WASH KIT
				X	D139-799-017	FLOOR PROTECTOR KIT
		1			D2585	MOUNTING CHANNEL
		1			D2586	DOOR LATCH
		1			D2621	LATCH PLATE
		1			D3552-13	DOOR PROP
				2	D3580-1	JOGGLE BRACKET
		1			D3622-1	BALL STUD
		1			D3622-3	BALL STUD
				2	D3628-1	CUPPED WASHER
		2			D4072-1	AIRFRAME HINGE
		2			D4072-3	AIRFRAME HINGE BACKING PLATE
		4			D4072-5	BUSHING
		2			D4073-1	DOOR HINGE
		2			D4073-3	DOOR HINGE BACKING PLATE
		1			D4074-1	BRACKET
		1			D4074-3	CHANNEL
		1			D4074-5	BACKING PLATE
		1			D4074-7	STRIKER PLATE
1					D4092-041	MAINTENANCE STEP ASSEMBLY
	1				D4092-042	MAINTENANCE STEP ASSEMBLY
			2		D4121-1	HOSE ASSEMBLY
			1		D4121-3	HOSE ASSEMBLY
			1		D4121-5	HOSE ASSEMBLY
				1	D4130-5	FWD CARGO FLOOR PROTECTOR
				1	D4130-7	CENTER CARGO FLOOR PROTECTOR
				1	D4130-9	AFT CARGO FLOOR PROTECTOR
			1		D4131-041	MANIFOLD ASSEMBLY
			1		D4131-043	DOUBLER ASSEMBLY
			2		D4146-1	FITTING
				2	D4153-1	JOGGLE BRACKET
				2	D4166-1	PLACARD, MAX LOAD
			2		D4182-1	FITTING, QUICK DISCONNECT
4	4				AN6H12	BOLT
			4		AN526-1032R9	SCREW
			2		AN832-6J	UNION
			4		AN924-6J	NUT
		20			MS21042L3	NUT (OR MS21042-3)
		1			MS21042L5	NUT (OR MS21042-5)
			10		MS21919WDG09	CLAMP
		12			MS27039-1-09	SCREW
		4			MS27039-1-10	SCREW
		2			MS27039-1-14	SCREW
		1			MS27039-1-17	SCREW
		18			NAS1149D0363J	WASHER (or AN960JD10)
6	6	1			NAS1149D0663J	WASHER (or AN960JD616)
		4			NAS1515-5L	WASHER

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Revision: A
Date: 10.08.18

L Lacelle

From: David Shepherd [dshepherd@dartaero.com]

Sent: November 2, 2010 2:10 PM

To: 'L Lacelle'

Subject: RE: 139 parts

Linda,

Thanks for your email.

A set of printed copies would be fine.

I don't need the originals.

David

From: L Lacelle [mailto:llacelle@dartaero.com]

Sent: Tuesday, November 02, 2010 11:22 AM

To: 'David Shepherd'

Subject: 139 parts

Hey David,

You said in the meeting you wanted to look at all the w/o's, all the D parts have been released so these are closed and scanned. Do you want me to print copies of them all or do you require the originals?

Thank You,

Linda Lacelle

Production Manager

Dart Aerospace Ltd

No virus found in this incoming message.

Checked by AVG - www.avg.com

Version: 8.5.449 / Virus Database: 271.1.1/3231 - Release Date: 11/02/10 07:34:00

11/02/10

Project ID	Project Description	Owner	PEC	Forecast hours	Total Hours	Total cost	Completion Date	Comments
P2010002	D429-793 Bearpaw	Marc	Daryl	800	883.9	\$26,596.10	10-Nov-10	Waiting for the STC. - How many?? (2-3)
P2010020	B407 basket	Juan	David D	800	187.2	\$6,186.10	01-Dec-10	Design coming along. Hoping for info from VIH - design review
P2010022	AMOD BEARPAW SKI	Marc	Daryl		1056.5	\$34,852.76	31-Aug-10	Wait for direction from Bill/Peggy. Pricing kafflie
P2010031	B407 ENGINE REPLACEMENT	Kevin	n/a	10000	707.7	\$20,831.77	31-Dec-11	News from Honeywell? - rotor brake on order - Elin
P2010039	swaged cross bolt spacer	Chris	Eric	40	79.1	\$2,355.61	15-Oct-10	QSI with the kind
P2010041	AW139 MAINTENANCE STEP	Roberto	JL	300	640.6	\$21,840.09	31-Dec-10	Submitted to FAA
P2010042	AW139 DOOR HINGE KIT	Roberto	David D	300	280.7	\$10,261.84	31-Dec-10	Submitted to FAA
P2010045	D412-788 B412 Engine retrofit	Kevin	n/a		672.6	\$22,116.99	TBD	Pete is rock star. 20 WKS! RVDT / LVDT
P2011002	Light Bell Door Openers	Juan	David D	300	1068.9	\$37,381.11	31-Oct-10	Qual report done! Kits installed, look good. Need to tidy up conformity. 6061 bracket
P2011006	SLIPPING CROSSTUBE SUPPORTS	Chris	Dan	40	79.3	\$2,396.85	30-Sep-10	Will test, 407, 206, 412 crosstubes.
P2011007	AW139 Engine Wash Kit	Roberto	David D	300	149.0	\$5,704.78	31-Dec-10	Submitted to FAA
P2011008	AW139 Cabin Floor protectors	Roberto	David D	300	90.0	\$3,531.57	31-Dec-10	Submitted to FAA
P2011014	Skidtube corrosion	Dan	n/a	TBD	43.5	\$13,475.45	30-Nov-10	Want to send test skids to Era. Zinc anode, anodized extrusion
P2011016	AUX TANK SUMPS	Harvey	Eric	n/a	372.2	\$12,478.83	30-Nov-10	Greg has sent data to FAA for approval before issuing new STC
P2011017	Wearplate Gasket Material Change	Chris	TBD	TBD	136.0	\$4,340.33	TBD	Testing with the LPS coating (to replace powder coat on wearplates)
P2011022	D407-781 B206/L1 interiors	Sridhar	Daryl	600	354.0	\$11,475.35	03-Dec-10	Breaking up IIN- Time for CDR?
P2011023	D350-607 CUSTOM BASKET	Chris		TBD	5.0	\$166.45	TBD	Chris has prepared proposal sketch. No PO yet
P2011024	NRC basket - radiation - B206	Chris	David D	TBD	21.7	\$723.06	TBD	They have come back with a couple of questions/clarifications.
	VR shoulder harness	Chris	TBD	TBD	TBD	TBD	TBD	Just starting. Have sample from Amsafe - this could be easy...or not. - Size 2 more
	Light Bell Engine mounts	Roberto	TBD	TBD	TBD	TBD	TBD	Starting....next week?

02-Nov-10

⇒ trying wearplates D4120-3 4 kits
David other customer
ERA feedback

all w/o's 139
139's keep in office
for David
WK - Nov 15

George Eagle inner pant
BASF now

BASF paint
plastic prep ?? BASF MATT. ?

LS spring much harder than Suspa
order new springs - Juan preling

Under Review Notification

Raised By: R. Fuentes

Date: 10.11.02

Product #: D139-799

Product Name: Maintenance Kits Installations

Drawing/Kit Number	Drawing/Kit Description	Quantity on Hand (Stock)	Quantity on Order (Production)	Quantity Allocated (Customer Order)	HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise customers	Stop Production	Re-Work Stock	IPP Under Review	Blue File Under Review	ECN #	Instructions
D4153 Rev. A	JOGGLE BRACKET												All these drawing need to be put under review.
D4092 Rev. A	MAINTENANCE STEP ASSY												Production need to be working from the drawing
D4072 Rev. A	AIRFRAME HINGE												posted in the preliminary folder under the lastest
													revision of the drawing. ECN will be release later
													when all issue are settle.

Description of issue:

Distribution:

General Manager
Production Manager
Director Quality Assurance
Design Manager
Chief Engineer

Production Engineering Coordinators
Quality Assurance Coordinator
Quality Control Coordinator
Order Processing
Customer Technical Support

Engineering Project Managers
Engineering Clerk
Marketing